

Laboratoire de Mécanique des Contacts et des Structures

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GLOBAL-LOCAL X-FEM FOR 3D NON-PLANAR FRICTIONAL CRACK APPLICATION TO ROLLING FATIGUE

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- (2) SNCF/RATP
- (3) CEA

Introduction

- X-FEM coupled with a crack level set modelling greatly facilitates the simulation of 3D growing
- Cracks Neither fine mesh (close to the front) nor remeshing of the domain (during the crack propagation) are required



- However, even with X-FEM, minimal requirements on the mesh design have to be taken into account. For instance:
 - Scale of the crack
 - Confined plasticity, closure effect
 - Localized non-linearities due to contact and friction along the crack faces



 When contact and friction occur along the crack faces, a discretization of the interface is required

This involves a mesh dependency between the interface and the structure



Stratégie multi-échelle pour la simulation de la propagation des fissures



Échelle de la structure

Échelle de la discontinuité géométrique

Échelle du contact et du frottement entre les lèvres de la fissure Modelling of the interfacial Fictrional contact with X-FEM

- Three mainly formulations of the contact problem with X-FEM:
 - Primal formulation:



[F. Liu, R.I. Borja, IJNME 2008]



• Mixed formulation:



- [F. Liu, R.I. Borja, CMAME 2010]
 [E. Giner, M. Tur, J. E. Tarancón, F.J. Fuenmayor, IJNME 2009]
 [N. Moës, B. Béchet, M. Tourbier, IJNME 2006]
 [E. Béchet, N. Moës, B. Wohlmuth, IJNME 2009]
 [I. Nistor, M.L.E. Guiton, P. Massin, N. Moës et al., IJNME 2009]
 [S. Géniaut, P. Massin, N. Moës, EJCM 2007]
 [J. Dolbow, N. Moës, T. Belytschko, CMAME 2001]
 [T. Elguedj, A. Gravouil, A. Combescure, IJNME 2007]
 - [R. Ribeaucourt, M.C. Baietto Dubourg, A. Gravouil, CMAME 2007]

Modelling of the interfacial Frictional contact with X-FEM

- Three mainly formulations of the contact problem with X-FEM:
- Primal formulation:















[Moës 1999, Stolarska 2001, Duflot 2005, Béchet 2005, Sukumar 2007] [Rannou 2009] [Gravouil A., Moës N., Belytschko T., IJNME, 2002] [Sethian 1997]









• Global problem (u,σ)

Scale of the structure Equilibrium and constitutive law in the bulk (possibly nonlinear) • Local problem (w,t)

Scale of the crack Constitutive law at the interface (unilateral contact, contact with friction)



2 Wo scale strategy: three field weak formulation

• Principle of virtual works:

 $P_{int}^* + P_{ext}^* + P_{crack}^* + P_{coupling}^* = 0$

$$\forall \mathbf{u}^* \in U_0^*, \ \forall \mathbf{w}^* \in W^*, \ \forall \boldsymbol{\lambda}^* \in \Lambda^*, \ \forall t \in [0;T]$$

Three field weak formulation of the fracture problem with frictional contact between the crack faces:

$$\begin{split} 0 &= -\int_{\Omega} \boldsymbol{\sigma}(t) : \boldsymbol{\epsilon}(\mathbf{u}^*) d\Omega + \int_{\Gamma_t} \mathbf{f}_t(t) \cdot \mathbf{u}^* dS + \int_{\Gamma_C} \boldsymbol{\lambda}(t) \cdot \mathbf{u}^* dS \\ &+ \int_{\Gamma_C} (\mathbf{t}(t) - \boldsymbol{\lambda}(t)) \cdot \mathbf{w}^* dS \\ &+ \int_{\Gamma_C} (\mathbf{u}(t) - \mathbf{w}(t)) \cdot \boldsymbol{\lambda}^* dS & \longleftarrow \quad \text{Weak coupling between u and w} \\ &\forall \mathbf{u}^* \in U_0^*, \; \forall \mathbf{w}^* \in W^*, \; \forall \boldsymbol{\lambda}^* \in \Lambda^*, \; \forall t \in [0; T] \end{split}$$

- + Constitutive law in volume (u, σ) (possibly non linear)
- + Frictional contact law at the interface (w,t)

Allows an intrinsic description- with its own primal and dual variables (w,t)of the crack interface:- with its own (possibly refined) discretization

Discretized three field weak formulation

• X-FEM discretization of the displacement field in the bulk

$$\mathbf{u}(\mathbf{x},t) \simeq \sum_{i \in N_{nodes}} \mathbf{u}_i(t) \Phi_i(\mathbf{x}) + H(\mathbf{x}) \cdot \sum_{j \in N_{crack}} \mathbf{a}_j(t) \Phi_j(\mathbf{x}) + \sum_{l=1} B_l \cdot \sum_{k \in N_{front}} \mathbf{b}_{lk}(t) \Phi_k(\mathbf{x})$$

• Discretization of the displacement and load field on the interface

$$\mathbf{w}(\mathbf{x},t) \simeq \sum_{i=1}^{3} \mathbf{w}_{i}(t) \Psi_{i}(\mathbf{x})$$
$$\mathbf{t}(\mathbf{x},t) \simeq \sum_{i=1}^{3} \mathbf{t}_{i}(t) \Psi_{i}'(\mathbf{x})$$
$$\boldsymbol{\lambda}(\mathbf{x},t) \simeq \sum_{i=1}^{3} \boldsymbol{\lambda}_{i}(t) \Psi_{i}'(\mathbf{x})$$

 Discretized 3 field weak formulation

2

 $0 = +\mathbf{U}^{*T}(-\mathbf{F}_{int}(\mathbf{U}(t)) + \mathbf{F}_{ext}(t) + \mathbf{L}^{T}\boldsymbol{\Lambda}(t))$ $+\mathbf{W}^{*T}(\mathbf{T}(t) - \boldsymbol{\Lambda}(t))$ $+\boldsymbol{\Lambda}^{*T}(\mathbf{L}\mathbf{U}(t) - \mathbf{W}(t))$

weak formulation (mortar method)

of the coefficients)

(unambiguously definition



Non linear iterative solver (LATIN method)

• Iterative solver for the solution of the frictional contact pro $s = (u, \omega, t)$ (incremental LATIN Method [Ladevèze 1985])

- divide the equations into two subsets :
 - global linear equations (G) (3 field weak formulation)
 - local possibly non linear equations (L) (frictional contact equations)
- find an approximate solution according to an iterative process in 2 stages
- Iterative strategy:

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Corresponding search directions:

$$t_{i+\frac{1}{2}} - t_i = \mathbf{K}_0(\omega_{i+\frac{1}{2}} - \omega_i)$$

$$t_{i+1} - t_{i+\frac{1}{2}} = -\mathbf{K}_0(\omega_{i+1} - \omega_{i+\frac{1}{2}})$$

$$\mathbf{K}_0 = k_0 I d$$

2 Non linear iterative solver (LATIN method) Global stage (3 field weak formulation)

• Combination of the 3 field weak formulation and the search direction:

$$D = -\int_{\Omega} \boldsymbol{\sigma}_{i+1} : \boldsymbol{\epsilon}(\mathbf{u}^{*}) d\Omega + \int_{\Gamma^{t}} \mathbf{f}_{t} \cdot \mathbf{u}^{*} dS + \int_{\Gamma_{C}} \boldsymbol{\lambda}_{i+1} \cdot \mathbf{u}^{*} dS + \int_{\Gamma_{C}} (\mathbf{t}_{i+\frac{1}{2}} + k_{0} \mathbf{w}_{i+\frac{1}{2}}) \cdot \mathbf{w}^{*} dS - \int_{\Gamma_{C}} (\boldsymbol{\lambda}_{i+1} + k_{0} \mathbf{w}_{i+1}) \cdot \mathbf{w}^{*} dS + \int_{\Gamma_{C}} (\mathbf{u}_{i+1} - \mathbf{w}_{i+1}) \cdot \boldsymbol{\lambda}^{*} dS \quad \forall \mathbf{u}^{*} \in U_{0}^{*}, \; \forall \mathbf{w}^{*} \in W^{*} \; and \; \forall \boldsymbol{\lambda}^{*} \in \Lambda^{*}$$

• Corresponding linear system:

$$\begin{bmatrix} \mathbf{K} & 0 & -\mathbf{K}_{u\lambda} \\ 0 & \mathbf{K}_{ww} & \mathbf{K}_{w\lambda} \\ -\mathbf{K}_{u\lambda}^T & \mathbf{K}_{w\lambda}^T & 0 \end{bmatrix} \begin{pmatrix} \mathbf{U}_{i+1} \\ \mathbf{W}_{i+1} \\ \mathbf{\Lambda}_{i+1} \end{pmatrix} = \begin{pmatrix} \mathbf{F}_t \\ \mathbf{K}_{w\lambda} \cdot \mathbf{T}_{i+\frac{1}{2}} + \mathbf{K}_{ww} \cdot \mathbf{W}_{i+\frac{1}{2}} \\ 0 \end{pmatrix}$$

Mortar operators: coupling in a weak sense of interface-structure non-matching discretization

• Very close to the augmented Lagrangian formulation [Elguedj 2007]:

$$\begin{bmatrix} \mathbf{K} & 0 & -\mathbf{K}_{u\lambda} \\ 0 & \mathbf{K}_{ww} & \mathbf{K}_{w\lambda} \\ -\mathbf{K}_{u\lambda}^T & \mathbf{K}_{w\lambda}^T & 0 \end{bmatrix} \begin{pmatrix} \Delta \mathbf{U}_{i+1} \\ \Delta \mathbf{W}_{i+1} \\ \Delta \Lambda_{i+1} \end{pmatrix} = \begin{pmatrix} \mathbf{F}_t + \mathbf{K}_{u\lambda} \cdot \mathbf{\Lambda}_i \\ \mathbf{K}_{w\lambda} \cdot (\mathbf{T}_i - \mathbf{\Lambda}_i) \\ \mathbf{K}_{u\lambda}^T \cdot \mathbf{U}_i - \mathbf{K}_{w\lambda}^T \cdot \mathbf{W}_i \end{pmatrix}$$

Non linear iterative solver (LATIN method) Local stage (frictional contact equations)



Notations for the local interface fields: $[w] = \omega^{-} - \omega^{+}$ $\Delta w = \omega^{n} - \omega^{n-1}$ $\Delta [w_{T}] = \Delta \omega_{T}^{-n} - \Delta \omega_{T}^{+n} = (\omega_{T}^{-n} - \omega_{T}^{+n}) - (\omega_{T}^{-(n-1)} - \omega_{T}^{+(n-1)})$

- Unilateral contact at crack interface (w, t)

$$[w_N] := \omega_N^- - \omega_N^+ \ge 0$$

$$F_N := t_N^+ = -t_N^- \le 0$$

$$F_T := t_T^+ = -t_T^-$$

$$[w_N] \cdot F_N = 0$$

- Frictional conditions at crack interface (w, t)
 - $\| F_T \| < \mu_C | F_N | \Rightarrow \qquad \Delta[w_T] = 0$ $\| F_T \| = \mu_C | F_N | \Rightarrow \qquad \exists \lambda \ge 0, \Delta[w_T] = \lambda F_T$

Specific convergence indicator

• Convergence indicator:

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- distance between the global and local approximations
- allows to stop the iterative process when the error is lower than a prescribed tolerance
- ensures the convergence both on the normal and tangential problems

$$\eta_N = \frac{\|s_{N,i+1} - s_{N,i+\frac{1}{2}}\|_{\infty}^2}{\|s_{N,i+1}\|_{\infty}^2 + \|s_{N,i+\frac{1}{2}}\|_{\infty}^2} , \quad \eta_T = \frac{\|s_{T,i+1} - s_{T,i+\frac{1}{2}}\|_{\infty}^2}{\|s_{T,i+1}\|_{\infty}^2 + \|s_{T,i+\frac{1}{2}}\|_{\infty}^2}$$
$$\|s\|_{\infty}^2 = max(k_0 \mathbf{t}^2 + \frac{1}{k_0} \mathbf{w}^2)$$

$$max(\eta_N;\eta_T) < \varepsilon$$

[Ribeaucourt R., Baietto M.C., Gavouil A., CMAME 2007]



• The X-FEM three field weak formulation can be unstable wathever the non-linear

$$\begin{bmatrix} \mathbf{K} & \mathbf{0} & -\mathbf{K}_{u\lambda} \\ \mathbf{0} & \mathbf{K}_{ww} & \mathbf{K}_{w\lambda} \\ -\mathbf{K}_{u\lambda}^T & \mathbf{K}_{w\lambda}^T & \mathbf{0} \end{bmatrix} \begin{pmatrix} \mathbf{U}_{i+1} \\ \mathbf{W}_{i+1} \\ \mathbf{\Lambda}_{i+1} \end{pmatrix} = \begin{pmatrix} \mathbf{F} \\ \mathbf{K}_{w\lambda} \cdot \mathbf{T}_{i+\frac{1}{2}} + \mathbf{K}_{ww} \cdot \mathbf{W}_{i+\frac{1}{2}} \\ \mathbf{0} \end{pmatrix}$$

Introduction of a stabilization term on the local-global coupling condition in order to satisfy the LBB condition:

 $\begin{bmatrix} \mathbf{K} & \mathbf{0} & -\mathbf{K}_{u\lambda} \\ \mathbf{0} & \mathbf{K}_{ww} & \mathbf{K}_{w\lambda} \\ -\mathbf{K}_{u\lambda}^T & \mathbf{K}_{w\lambda}^T & \mathbf{K}_{\lambda\lambda} \end{bmatrix} \begin{pmatrix} \mathbf{U}_{i+1} \\ \mathbf{W}_{i+1} \\ \mathbf{\Lambda}_{i+1} \end{pmatrix} = \begin{pmatrix} \mathbf{F} \\ \mathbf{K}_{w\lambda} \cdot \mathbf{T}_{i+\frac{1}{2}} + \mathbf{K}_{ww} \cdot \mathbf{W}_{i+\frac{1}{2}} \end{pmatrix}$ $\begin{pmatrix} \mathbf{A} & \mathbf{B}^T \\ \mathbf{B} & -\varepsilon \mathbf{D} \end{pmatrix} \begin{pmatrix} \mathbf{Y} \\ \mathbf{Z} \end{pmatrix} = \begin{pmatrix} \mathbf{F} \\ -\varepsilon \mathbf{d} \end{pmatrix}$ The exact solution is obtained at convergence

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Stability condition of Ladyzhenskaya-Babuška-Brezzi (LBB):

$$\inf_{\mathbf{Z}\in\mathcal{Z}\setminus 0} \sup_{\mathbf{Y}\in\mathcal{Y}\setminus 0} \frac{\mathbf{Y}^T \mathbf{B}^T \mathbf{Z}}{\|\mathbf{Y}\|_{\mathcal{Y}} \cdot \|\mathbf{Z}\|_{\mathcal{Z}}} \ge \beta > 0 \quad \text{with} \quad \left\{ \begin{array}{l} \|\mathbf{Y}\|_{\mathcal{Y}} \le \frac{1}{\alpha} \frac{4M_a M_b}{M_a \varepsilon + \beta^2} \cdot \|\varepsilon d\| \\ \|\mathbf{Z}\|_{\mathcal{Z}} \le \frac{4M_a^{1/2} M_b}{2M_a^{1/2} \alpha \varepsilon + \alpha^{1/2} \beta M_b} \cdot \|\mathbf{F}\| + \frac{4M_a}{M_a \varepsilon + \beta^2} \cdot \|\varepsilon d\| \end{array} \right.$$

the second second second



Stabilization of the three field weak formulation – elements of

• Consider the following linear system:
$$\mathbf{A} \quad \mathbf{B}^T \\ \mathbf{B} \quad \mathbf{0} \quad \mathbf{C} \quad$$

- Block condensation: $\begin{pmatrix} \mathbf{A} & \mathbf{B}^T \\ 0 & \mathbf{CS} \end{pmatrix} \begin{pmatrix} \mathbf{Y} \\ \mathbf{Z} \end{pmatrix} = \begin{pmatrix} \mathbf{F} \\ \mathbf{FS} \end{pmatrix}$
- Schur complement: $\mathbf{CS} = \mathbf{B} \ \mathbf{A}^{-1} \ \mathbf{B}^T \qquad \mathbf{FS} = \mathbf{B} \ \mathbf{A}^{-1} \ \mathbf{F}$

• CS invertible it kernel
$$(\mathbf{B}^T) = 0$$
 That is to say $\max_{\mathbf{Y}} (\mathbf{B} \mathbf{Y}, \mathbf{Z}) = \max_{\mathbf{Y}} (\mathbf{Y}, \mathbf{B}^T \mathbf{Z}) > 0 \quad \forall \mathbf{Z}$

• Case of finite element:
$$\begin{pmatrix} \mathbf{A}_h & \mathbf{B}_h^T \\ \mathbf{B}_h & 0 \end{pmatrix} \begin{pmatrix} \mathbf{Y}_h \\ \mathbf{Z}_h \end{pmatrix} = \begin{pmatrix} \mathbf{F}_h \\ 0 \end{pmatrix} \max_{\mathbf{Y}_h \in \mathcal{Y}_h} \frac{\mathbf{Y}_h^T \mathbf{B}_h^T \mathbf{Z}_h}{\|\mathbf{Y}_h\|_{\mathcal{Y}_h} \cdot \|\mathbf{Z}_h\|_{\mathcal{Z}_h}} > 0$$

• When h tends to zero, one obtains the LBB condition: $\inf_{\mathbf{Z}\in\mathcal{Z}\setminus 0} \sup_{\mathbf{Y}\in\mathcal{Y}\setminus 0} \frac{\mathbf{Y}^T \mathbf{B}^T \mathbf{Z}}{\|\mathbf{Y}\|_{\mathcal{Y}} \cdot \|\mathbf{Z}\|_{\mathcal{Z}}} \ge \beta > 0$

• Error Estimator:

$$\|\mathbf{Y}_{exact} - \mathbf{Y}_{h}\|_{1} + \|\mathbf{Z}_{exact} - \mathbf{Z}_{h}\|_{0} \le C_{Y}h^{k} \cdot \|\mathbf{Y}_{exact}\|_{k+1} + C_{Z}h^{l+1} \cdot \|\mathbf{Z}_{exact}\|_{l+1}$$



Stabilization of the three field weak formulation – elements of

- Consider the following linear system $\begin{pmatrix} A & B^T \\ B & -\epsilon D \end{pmatrix} \begin{pmatrix} Y \\ Z \end{pmatrix} = \begin{pmatrix} F \\ -\epsilon d \end{pmatrix}$
- Ellipticity condition on A: $\alpha \| \mathbf{Y} \|_{\mathcal{Y}}^2 \leq \mathbf{Y}^T \mathbf{A} \mathbf{Y} \ \forall \mathbf{Y} \in \mathcal{Y}$
- inf-sup condition: there exists a positive constant β independent on the mesh (h) such that:

 $(Ladyzhenskaya-Babuška-Brezzi stability condit_{\mathbf{Z} \in \mathcal{Z} \setminus 0} \inf_{\mathbf{Y} \in \mathcal{Y} \setminus 0} \sup_{\mathbf{Y} \in \mathcal{Y} \setminus 0} \frac{\mathbf{Y}^T \mathbf{B}^T \mathbf{Z}}{\|\mathbf{Y}\|_{\mathcal{Y}} \cdot \|\mathbf{Z}\|_{\mathcal{Z}}} \ge \beta > 0$

 Continuity condition on A and B: there exists two constants Ma and Mb independent on h such that: $\begin{array}{ll} \forall (\mathbf{Y}, \mathbf{Z}) \in \mathcal{Y} \times \mathcal{Z} & \mathbf{Y}^T \ \mathbf{A} \ \mathbf{Z} \leq M_a \| \mathbf{Y} \|_{\mathcal{Y}} \cdot \| \mathbf{Z} \|_{\mathcal{Z}} \\ \forall (\mathbf{Y}, \mathbf{Z}) \in \mathcal{Y} \times \mathcal{Z} & \mathbf{Y}^T \ \mathbf{B}^T \ \mathbf{Z} \leq M_b \| \mathbf{Y} \|_{\mathcal{Y}} \cdot \| \mathbf{Z} \|_{\mathcal{Z}} \end{array}$

• Property:

$$\left\{ \begin{array}{l} \|\mathbf{Y}\|_{\mathcal{Y}} \leq \frac{1}{\alpha} \frac{4 M_a M_b}{M_a \varepsilon + \beta^2} \cdot \|\varepsilon d\| \\ \|\mathbf{Z}\|_{\mathcal{Z}} \leq \frac{4 M_a^{1/2} M_b}{2 M_a^{1/2} \alpha \varepsilon + \alpha^{1/2} \beta M_b} \cdot \|\mathbf{F}\| + \frac{4 M_a}{M_a \varepsilon + \beta^2} \cdot \|\varepsilon d\| \end{array} \right.$$









3 Stability and hability of the model to capture accurately different contact solutions

• Non stabilized model: contact load field with numerical oscillations







Stabilized model: contact load field without numerical oscillation





Partial sliding



Gross sliding





Displacement field

2.13e-007

4.25e-007



Contact loads

LATIN + stabilization















CASE C: Independent discretization of the interface at a given scale (recursive refinement of the Gauss points distribution at the interface)



Intersection of the crack geometry and the X-FEM mesh for CASE A and CASE C



... in the the cases, the 3 field weak formulation authorizes contact discontinuities inside the 3D r

	Case A	Case B	Case C
3D element number	1536	24000	1536
Characteristic tetrahedron size (m)	0.25	0.1	0.25
Integration point number	188	1098	1260
Interface element size (m)	$\simeq 0.15$	$\simeq 0.06$	$\simeq 0.06$
Contact/open border location (m)	0.356	0.386	0.399
and relative error	7.7%	ref	3.3%
along X axis, on $y = 0$ plane			
Relative CPU time	0.07	1	0.26

• Numerical details relative to 3D test cases A, B and C

Example of crack propagation: update of the level sets and definition of new interface elements + calculation of 3D SIFs based on 3D path independent integrals

70% CPU saving







4 Numerical modeling of experimental fretting fatigue tests.



Numerical simulation with the Global – local X-FEM

[Chateauminois, Baietto, 2005]

 Goal: Account for 3D complex crack geometries, local fretting loading, frictional contact conditions, multi-scale effects





Crack initiation locations and angles: Dang Van multi-axial fatigue criterion 3D fretting fatigue experiments: sphere / plane contact (ERC SKF research center)

Sphere / plane experiment

Experimental fretting crack



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4 Global – Local X-FEM Simulation of a 3D fretting fatigue test

- <u>Specimen:</u>
- 25mm × 16mm × 4mm
- Steel : E = 210 GPa ; v = 0.3
- Mesh : 46266 tetraedra
- local refinement close to the area of interest (contact zone)

-0.000342 -0.00017



- level sets
- Discretization: 2574 interface elements
- boundary crack length: ~600 μm
- *in the bulk:* ~ 100 μm

• <u>Loading:</u>

- obtained from the two-body contact calculation
- time discretization for 1 cycle: 25 time steps





TRAVAIL RÉALISÉ avec la SNCF: OPTIMISATION DES PERFORMANCES DU SOLVEUR X-FEM AVEC PRISE EN COMPTE DU CONTACT INTERFACIAL

- Optimisation des performances du solveur (2 paramètres: direction de recherche, terme de stabilisation)
- Moins de 50 itérations NL pour un précision de 10-4
- Indispensable pour des problèmes en 3 dimensions



• Maillage multi-échelle paramétré



• k = E/I $\xi = I/E$

E : module de Young du matériau I : longueur de la fissure

• Etude de l'influence des CL, géométrie, matériau, chargement, coefficient de frottement, fissure





10^{-4∟} 10⁰

10¹

10²

Iterations

10³

10

• Influence de la précision, Taux de convergence







- 4
- TRAVAIL RÉALISÉ : MAITRISE DES ARTEFACTS NUMERIQUES UTILISÉE POUR SIMULER LA PROPAGATION DES FISSURES
- PROPAGATION DES FISSURES
 Simulation de la propagation des fissures sensible à l'erreur de discrétisation et de résolution numérique
- Peu étudié sur un grand nombre de cycle





P. O. Bouchard, CONTRIBUTION A LA MODELISATION NUMERIQUE EN MECANIQUE DE LA RUPTURE ET STRUCTURES MULTIMATERIAUX, thèse école des Mines de Paris, 2000

• Algorithme adaptatif





4 TRAVAIL RÉALISÉ : MAITRISE DES ARTEFACTS NUMERIQUES UTILISÉE POUR SIMULER LA PROPAGATION DES FISSURES

• Stress intensity factors calculation

2D interaction integral

$$I^{\mathfrak{R},aux} = \int_{C} \left(W_{l}^{\mathfrak{R},aux} \delta_{1j} - \sigma_{ij}^{\mathfrak{R}} \frac{\partial u_{i}^{aux}}{\partial x_{1}} - \sigma_{ij}^{aux} \frac{\partial u_{i}^{\mathfrak{R}}}{\partial x_{1}} \right) \mathbf{n}_{j} \, ds + \sigma_{12}^{\mathfrak{R}}(A) \left[u_{1}^{aux}(A) \right]$$
$$I^{\mathfrak{R},aux} = \frac{2(1-v^{2})}{E} \left(K_{I}^{\mathfrak{R}} K_{I}^{aux} + K_{II}^{\mathfrak{R}} K_{II}^{aux} \right)$$



Integration domain close to the crack t

• 3 parameters for the adaptative algorithm





TRAVAIL RÉALISÉ : MAITRISE DES ARTEFACTS NUMERIQUES UTILISÉE POUR SIMULER LA PROPAGATION DES FISSURES

• Algorithme 1: Algorithme de propagation adaptatif



• A erreur de discrétisation fixée, contrôle des paramètres minimisant l'erreur numérique:

 $\Delta a \text{ variable}$ Tbox s'adapte au Δa

Propagation robuste avec une maîtrise de l'erreur induite par les artefacts numériques

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- TRAVAIL RÉALISÉ : MAITRISE DES ARTEFACTS NUMERIQUES UTILISÉE POUR SIMULER LA PROPAGATION DES FISSURES
- Adaptation des paramètres numériques en fonction des pas de propagation précédents



LOI DE PROPAGATION EN MODE MIXTE DEDIEE À LA FATIGUE DE ROULEMENT

• Loi du projet ICON à partir d'essai sur machine à galet

$$\frac{da}{dn} = 2.10^{-9} \left(\Delta K_{eq}^2\right)^{1.665} \qquad \Delta K_{eq}^2 = \Delta K_I^2 + 0.772 \Delta K_{II}^2$$

• Autre loi disponible:

4

$$\frac{da}{dn} = 0,000507 \left(\Delta K_{eq}^{3,74} + \Delta K_{seuil}^{3,74} \right) \qquad \Delta K_{eq} = \sqrt{\Delta K_{I}^{2} + \left[\left(\frac{614}{307} \right) \Delta K_{II}^{3,21} \right]^{\frac{2}{374}}}$$

[Bold, P.; Brown, M. & Allen, R. Shear mode crack growth and rolling contact fatigue Wear, 1991, 144, 307-317]

• Réflexion sur la mise en place d'essais de fatigue de roulement sur machine à galet LaMCoS

DEVELOPPEMENT DE LA STRATEGIE SOUS CAST3M

- Stratégie de simulation multi-échelles maîtrisée (Logiciel dédié ELFE_3D / LaMCoS)
- En collaboration avec l'équipe CAST3M du CEA Saclay
 - Assemblage de la matrice globale du système linéaire
 - Loi de Coulomb pour l'interface
 - Résolution avec la méthode LATIN
 - Indicateur spécifique au problème d'une fissure en contact frottant
- ٩

Points durs dans l'implémentation:

- formulation mixte à 3 champs (solveur de l'étape globale linéaire)

- raccord faible entre le maillage et la fissure (similaire opérateurs de maillages incompatibles)

- XFEM avec contact + solveur LATIN

Remarque: la méthode explicite/implicite de représentation des fissures (triangulation+levelsets) développée par B P.rabel est parfaitement adaptée à une extension aux fissures frottantes dans

5 General Conclusions

- Recovering with X-FEM a fully independence of the interface mesh from the structure mesh for contact and / or friction problems
 Describing accurately possible complex contact / friction states along the crack faces
- The following improvements are introduced:
 - The crack interface is considered as an autonomous entity with its own primal and dual variables (w,t) discretization, and constitutive law (unilateral frictional coulomb's law).
 - ٩

An automatic refinement of the interface discretization is performed according to size and shape criteria to get a contact solution at a prescribed accuracy. It leads to a crack discretization independent from the finite element structural mesh, further adapted to the scale of interest.

 An innovative three-field weak formulation coupling bulk and crack variables (u,w,t) is adopted.

Contributions récentes - perspectives

- Optimisation du solveur X-FEM Non-linéaire avec contact / frottement
- Optimisation de la direction de recherche du solveur LATIN et du terme de stabilisation (moins de 50 itérations pour une précision de 10-4)
 - Jusqu'à un facteur 20 de gain CPU par rapport à un calcul non-optimisé (indispensable dans la perspective du 3D)
- Algorithme de propagation adaptatif permet une propagation où l'erreur numérique est maîtrisée (liée au maillage, au pas et à l'angle de l'incrément de propagation)
- Implémentation de la méthode dans CAST3M (CEA)
- Implémentation d'une loi de propagation en fatigue de roulement (essais de validation éventuels)

Stress Intensity Factors calculation

[Combescure, Suo, 1986] [Moës N., Gravouil A., Belytschko T., IJNME 2002] [Gosz & al. 1997,2002, Béchet 2005, Réthoré 2005, Elguedj 2006, Ribeaucourt 2006]

Augmented Lagrangian Iterative Solver

- Iterative strategy similar to LATIN method
- Regularization of the 3 field weak formulation by penalty terms (influence on the convergence rate)

$$0 = -\int_{\Omega} \boldsymbol{\sigma}_{i+1} : \boldsymbol{\epsilon}(\mathbf{u}^{*}) d\Omega + \int_{\Gamma^{t}} \mathbf{f}_{t} \cdot \mathbf{u}^{*} dS + \int_{\Gamma_{C}} \boldsymbol{\lambda}_{i+1} \cdot \mathbf{u}^{*} dS + \int_{\Gamma_{C}} (\mathbf{t}_{i} + \boldsymbol{\alpha} \mathbf{w}_{i}) \cdot \mathbf{w}^{*} dS - \int_{\Gamma_{C}} (\boldsymbol{\lambda}_{i+1} + \boldsymbol{\alpha} \mathbf{w}_{i+1}) \cdot \mathbf{w}^{*} dS + \int_{\Gamma_{C}} (\mathbf{u}_{i+1} - \mathbf{w}_{i+1}) \cdot \boldsymbol{\lambda}^{*} dS \quad \forall \mathbf{u}^{*} \in U_{0}^{*}, \; \forall \mathbf{w}^{*} \in W^{*} \; and \; \forall \boldsymbol{\lambda}^{*} \in \Lambda^{*}$$

• Discretized formulation:

$$\begin{bmatrix} \mathbf{K} & 0 & -\mathbf{K}_{u\lambda} \\ 0 & \mathbf{K}_{ww} & \mathbf{K}_{w\lambda} \\ -\mathbf{K}_{u\lambda}^T & \mathbf{K}_{w\lambda}^T & 0 \end{bmatrix} \begin{pmatrix} \Delta \mathbf{U}_{i+1} \\ \Delta \mathbf{W}_{i+1} \\ \Delta \Lambda_{i+1} \end{pmatrix} = \begin{pmatrix} \mathbf{F}_t + \mathbf{K}_{u\lambda} \cdot \Lambda_i \\ \mathbf{K}_{w\lambda} \cdot (\mathbf{T}_i - \Lambda_i) \\ \mathbf{K}_{u\lambda}^T \cdot \mathbf{U}_i - \mathbf{K}_{w\lambda}^T \cdot \mathbf{W}_i \end{pmatrix}$$
$$\begin{cases} \mathbf{u}_{i+1} &= \Delta \mathbf{u}_{i+1} + \mathbf{u}_i \\ \mathbf{w}_{i+1} &= \Delta \mathbf{w}_{i+1} + \mathbf{w}_i \\ \Lambda_{i+1} &= \Delta \Lambda_{i+1} + \Lambda_i \end{cases}$$

Validation of the model: Crack submitted to frictional contact

Geometry: (50mm; 50mm; 50mm) Material: E = 200 GPa, v = 0,3 Compressive pressure: 50 MPa

Bulk mesh: 3072 tetrahedra

Standard interface: 360 interface elements

Validation of the model: Crack submitted to frictional contact

Geometry: (50mm; 50mm; 50mm) Material: E = 200 GPa, v = 0,3 Compressive pressure: 50 MPa

Bulk mesh: 3072 tetrahedra

Refined interface: 832 interface elements

^Zγ

Validation of the model: Crack submitted to frictional contact

Sticking case: $\mu = 1$ Solution very close to uncracked body submitted to the same loading

Sliding case: $\mu = 0,2$ Good agreement with FEM (ANSYS)

X-FEM + Level sets

- eXtended Finite Element Method + level sets
- Advantages:
 - Similar to FEM
 - No remeshing
 - No field interpolation
 - Good topologic properties
 - Flexibility in the initialization of level sets
- Drawbacks:
 - Specific numerical integration and preconditioning
 - Post-treatment
 - Specific strategies of enrichment for time-dependent problems

$$\mathbf{V} = V_{\psi} \mathbf{n}_{\psi} + V_{\phi} \mathbf{n}_{\phi}$$

Non-planar crack modeling

• Time and space discretization for structured meshes

$$\phi_{ij}^{n+1} = \phi_{ij}^{n} - \Delta t \begin{cases} \left(s_{ij}n_{ij}^{x}\right)^{+} \frac{\phi_{ij} - \phi_{i-1j}}{\Delta x} + \left(s_{ij}n_{ij}^{x}\right)^{-} \frac{\phi_{i+1j} - \phi_{ij}}{\Delta x} \\ + \left(s_{ij}n_{ij}^{y}\right)^{+} \frac{\phi_{ij} - \phi_{ij-1}}{\Delta y} + \left(s_{ij}n_{ij}^{y}\right)^{-} \frac{\phi_{ij+1} - \phi_{ij}}{\Delta y} \end{cases} \qquad \begin{cases} \widetilde{\Phi}^{n+1} = \Phi^{n} - \Delta t H(\Phi^{n}) \\ \Phi^{n+1} = \frac{(\Phi^{n} + \widetilde{\Phi}^{n+1})}{2} - \frac{\Delta t}{2} H(\widetilde{\Phi}^{n+1}) \\ \Phi^{n+1} = \frac{(\Phi^{n} + \widetilde{\Phi}^{n+1})}{2} - \frac{\Delta t}{2} H(\widetilde{\Phi}^{n+1}) \end{cases}$$
$$(x)^{+} = \max(x, 0) \qquad (x)^{-} = \min(x, 0) \qquad s_{ij} = \frac{\Phi_{ij}}{\sqrt{\Phi_{ij}^{2} + \Delta x^{2}}}$$

• Time and space discretization for non-structured meshes

 $(\mathcal{I}_{\mathcal{I}})$

$$\begin{cases} \frac{\partial \varphi}{\partial t} + H(\nabla \phi, \mathbf{x}, t) = 0 & Space: [Barth and Sethian 1998] \\ \phi(\mathbf{x}, 0) = \phi_0(\mathbf{x}) & Time: Runge Kutta \end{cases}$$

Numerical schemes stable, accurate and convergent. However, finite difference approaches are more accurate for an equivalent size element mesh

Stress intensity factors calculation

2D interaction integral

$$I^{\mathfrak{R},aux} = \int_{C} \left(W_{l}^{\mathfrak{R},aux} \delta_{1j} - \sigma_{ij}^{\mathfrak{R}} \frac{\partial u_{l}^{aux}}{\partial x_{1}} - \sigma_{ij}^{aux} \frac{\partial u_{l}^{\mathfrak{R}}}{\partial x_{1}} \right) \mathbf{n}_{j} \, ds + \sigma_{12}^{\mathfrak{R}}(A) \left[u_{1}^{aux}(A) \right]$$
$$I^{\mathfrak{R},aux} = \frac{2(1-\nu^{2})}{E} \left(K_{I}^{\mathfrak{R}} K_{I}^{aux} + K_{II}^{\mathfrak{R}} K_{II}^{aux} \right)$$

Integration domain close to the crack tip

Validation of the SIFs calculation:

Comparison with a semi-analytical model:[Dubourg et al, ASME J. Trib. 1992]

[M.C. Baietto, E. Pierres, A. Gravouil., IJSS 2010]

Critères prédisant la direction de propagation

Calcul des contraintes des contraintes à l'extrémité infinitésimale d'une fissure (Amestoy et Leblond 1979) :

Critère basé sur les maximums des quantités calculés Applicable à des chargements multi-axiaux proportionnels Critères prédisant la direction de propagation

Extension des développements d'Amestoy par Pineau et Hourlier (1982)

3 critères basés sur les maximums en espace et en temps sur un cycle entier

Critère applicable à des chargements multi-axiaux non proportionnels