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Homogénéisation numérique du comportement de matériaux hétérogènes

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1 – Homogénéisation numérique

1.1 : Principes

1.2 : Procédures CAST3M

2 – Applications

2.1 : Effet de la macro-porosité sur le comportement élastique des composites SiC/SiC

2.2 : Effets des joints de grains sur la conductivité thermique des polycristaux de SiC



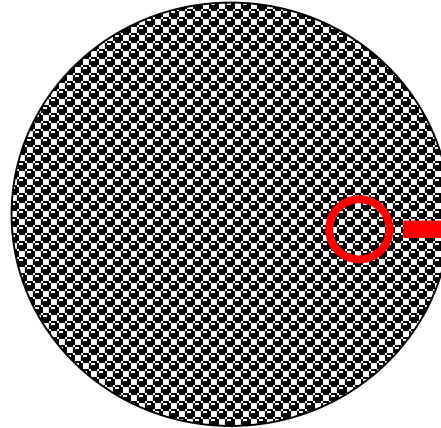
Homogénéisation numérique : principes

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Volume Élémentaire
Représentatif

Volume Élémentaire
Statistique



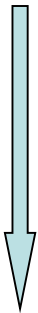
Comportement Effectif



Comportement Apparent



Insensible au choix des C.L.



Grosses « machines »!

Sensible au choix des C.L.



Moyenne statistique

Estimations du
comportement Effectif
(Petites « machines »!)








Propriétés en élasticité

$\overline{K_{CL}^{app}}$ Moyenne statistique sur un grand nombre de VES

$\overline{K_P^{app}}$ est une **estimation** de K^{eff}

$\overline{K_{DH}^{app}}$ est une **borne supérieure** de K^{eff}

$\left(\overline{(K_{CH}^{app})^{-1}}\right)^{-1}$ est une **borne inférieure** de K^{eff}

taille des VES   Écart entre les bornes 
Vitesse de convergence statistique 
Durée de chaque calcul 

 **Compromis temps/précision**



Homogénéisation numérique : procédures CAST3M

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➤ Application de conditions aux limites

RIGCL0 DEPI0 = NOMPROC MAIL0 TAB1;

* TAB1 = tenseur imposé

* Utilisation : DEP0 = RESOU (RIGMAT0 ET RIGCL0) DEPI0;

MECANIQUE

CLPD	Périodique	Déformation imposée
CLPC	Périodique	Contrainte imposée
CLCH	Contrainte homogène	Contrainte imposée
CLDH	Déformation homogène	Déformation imposée
CLDHC	Déformation homogène	Contrainte imposée
CLMI1	Mixte 1	Contrainte imposée
CLMI2	Mixte 2	Contrainte imposée

THERMIQUE

CLTH	Gradient de T homogène	Gradient de T
CLPT	Périodique	Gradient de T
CLFH	Flux homogène	Flux

➤ Evaluation du comportement apparent

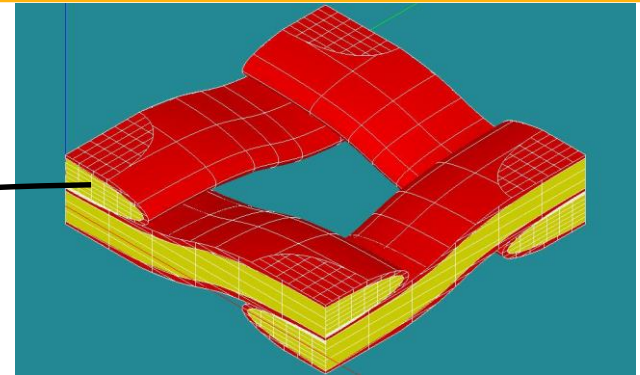
KAPP0 CONT0 DEF0 = KEFF MOD0 MAT0 NOMPROC0 AMPL0 CONV0 VISU0;
KEFFT



Homogénéisation numérique : Applications

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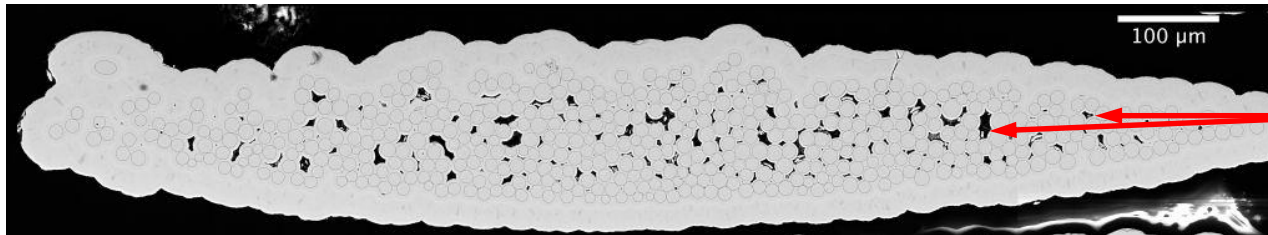
- ✓ 2D plain weave architecture
- ✓ 13 plies
- ✓ Fibres : Hi-Nicalon S (~13µm)
- ✓ Matrix : CVI



3D geometrical modelling of the plain weave pattern

SEM section of a tow:

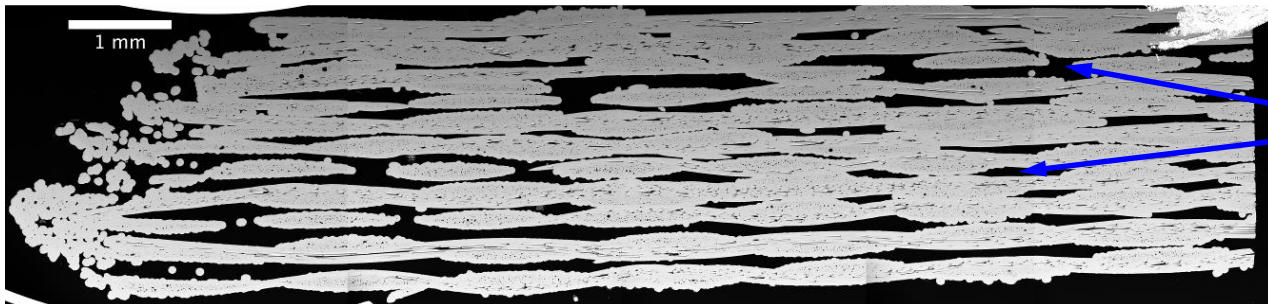
0.1mm



micro-porosity ~5%
 Fibres (500, ~55%)
 (=> JNM, 2009
 + PhD thesis C. Château,)

SEM section of the whole composite

1mm



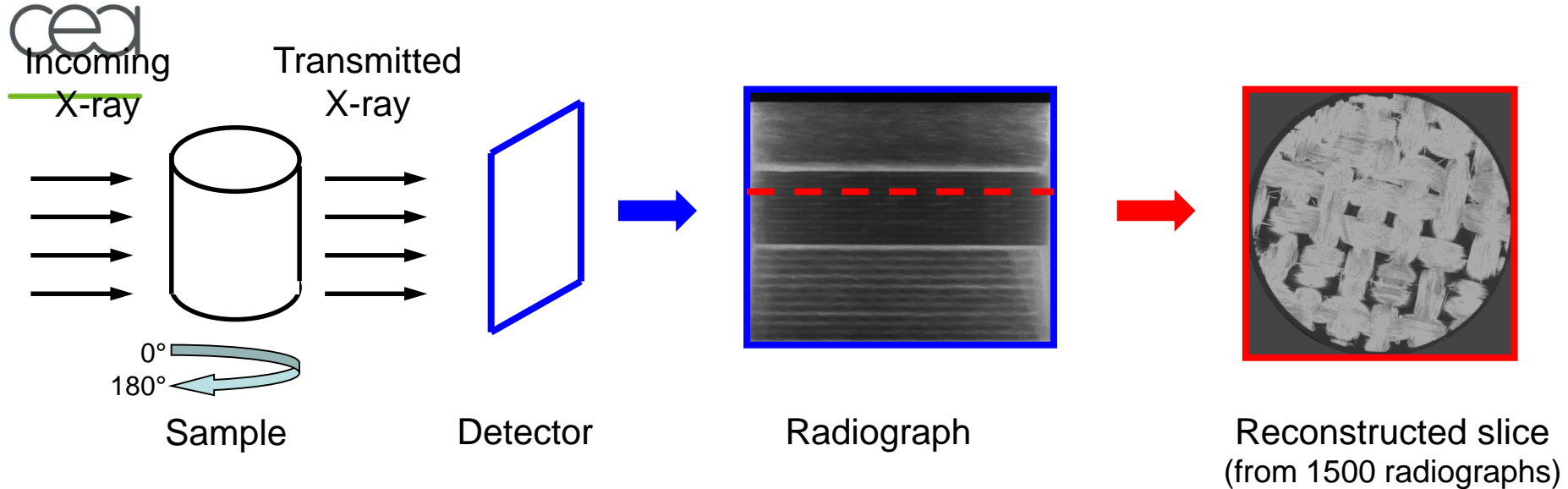
macro-porosity
 3D open porosity
 very complex shape



Homogénéisation numérique : Applications

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➤ Principle of X-ray tomography



➤ Main characteristics of X-ray tomography on the ID19 beamline (ESRF)

Resolution (« voxel » size) :

5.02³μm³

Field of view :

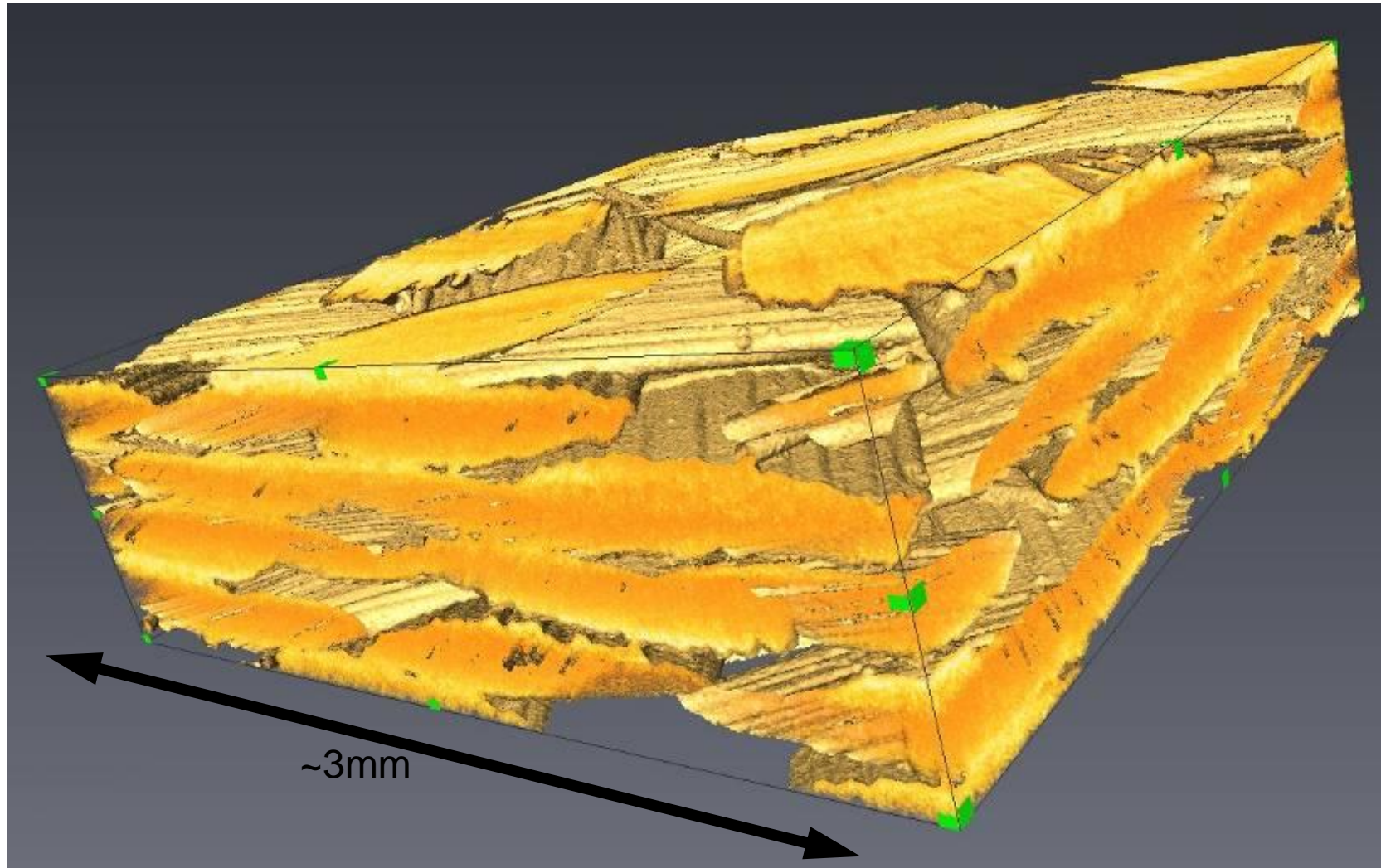
10.28mm (diameter) x 8.53mm (height)

Observation of the macro-porosity on a representative volume element



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A 3D visualization of the microstructure

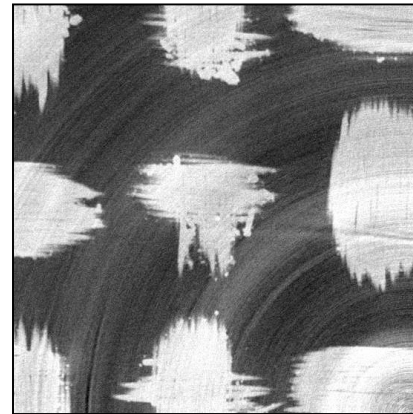
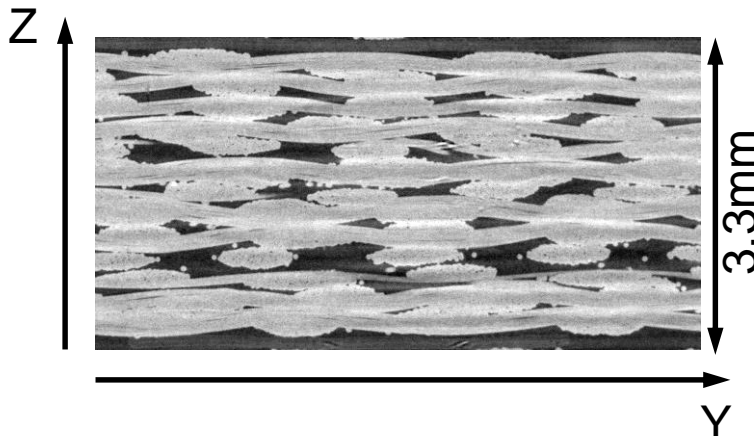
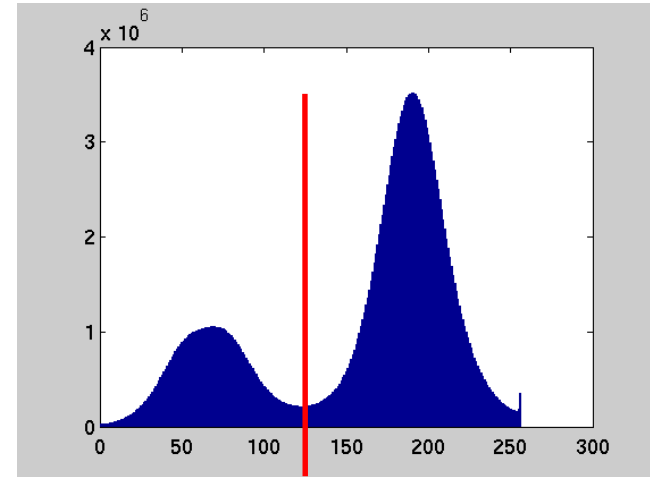
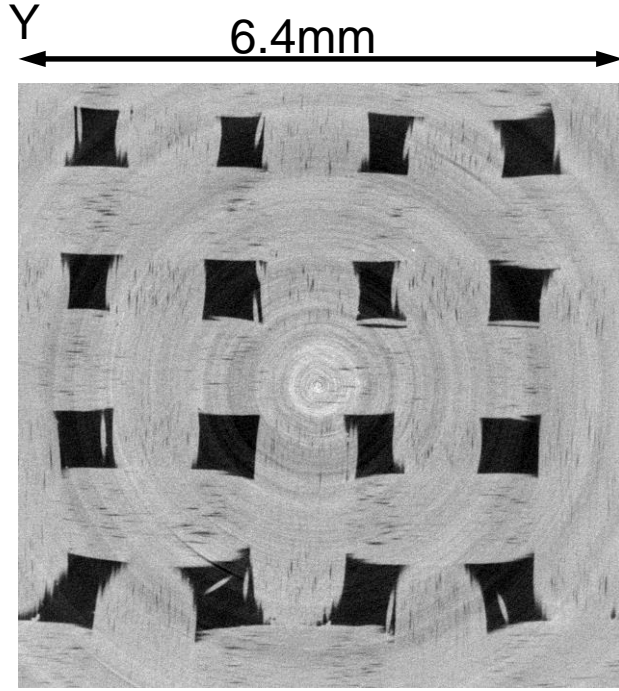


Homogénéisation numérique : Applications

➤ Region of interest

➤ Threshold operation

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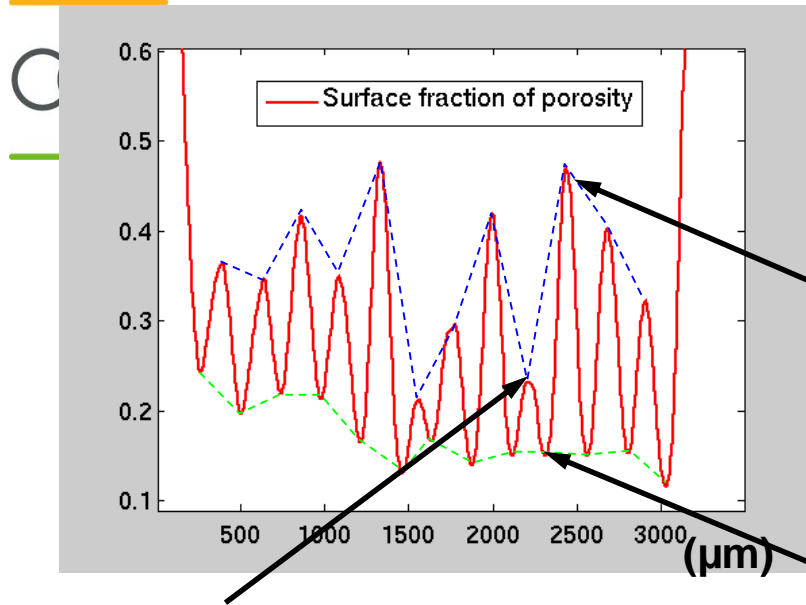
$F_{por} = 26,5\%$



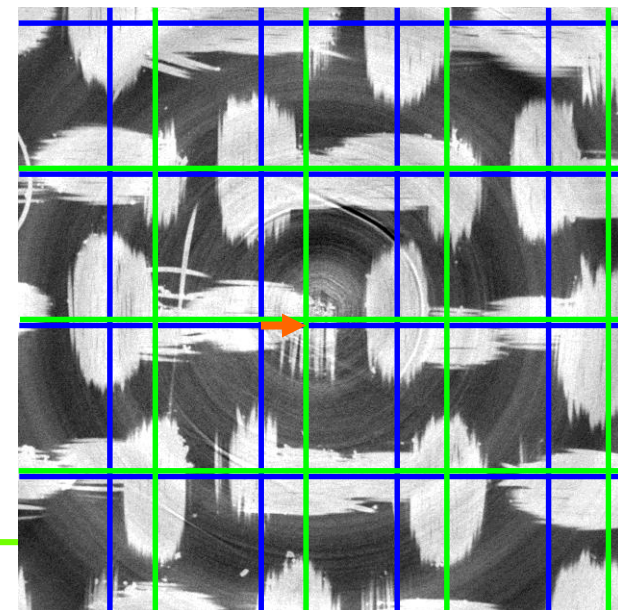
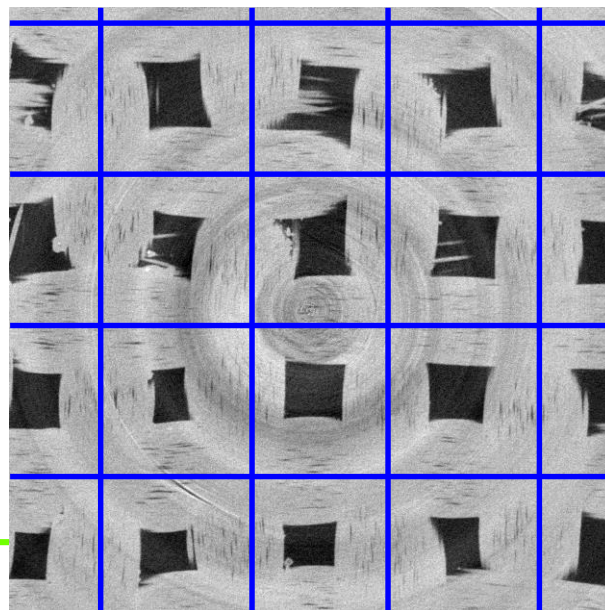
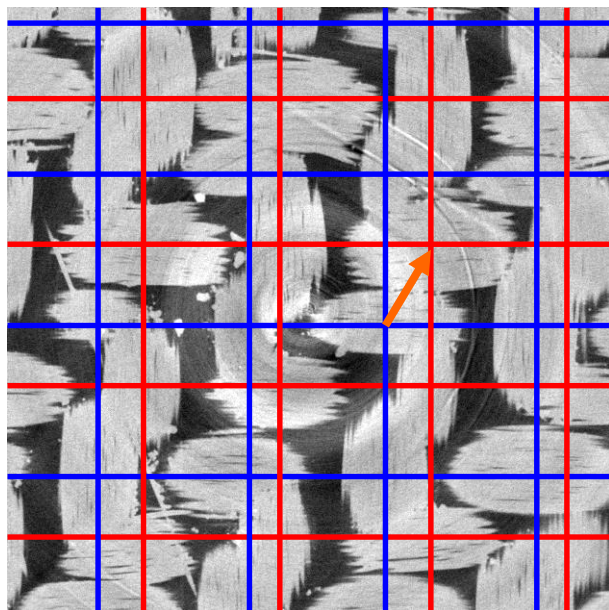
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➤ Evolution of the surface fraction of porosity in the Z-direction



Minimum = median plane **within** a ply
Maximum = median plane **between** two plies



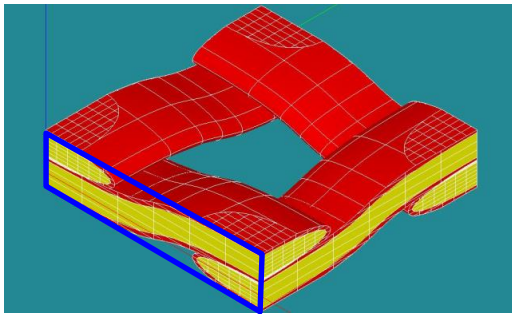
art



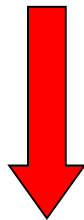
Homogénéisation numérique : Applications

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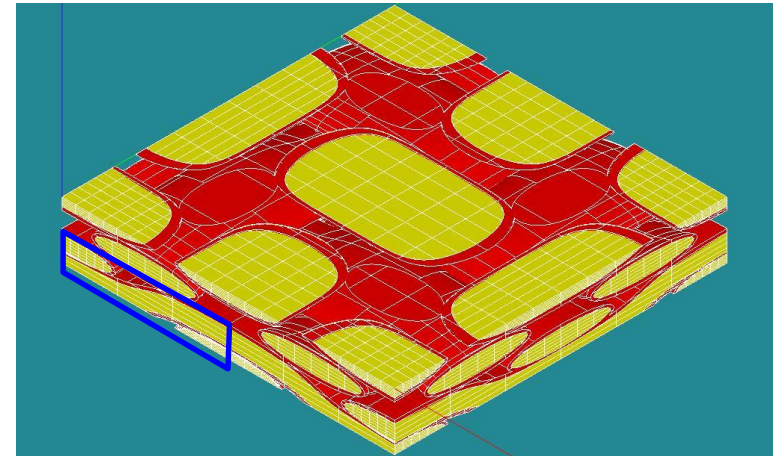
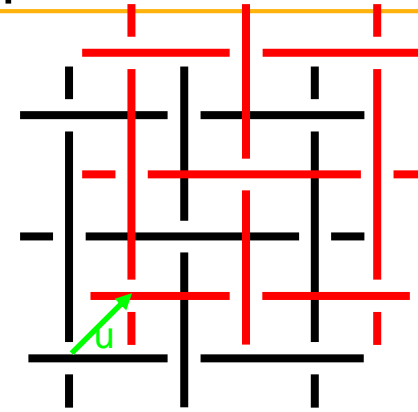
➤ Discussion with a geometrical model



Periodic unit-cell = one ply



Fporosity = 41%



Periodic unit-cell = two plies

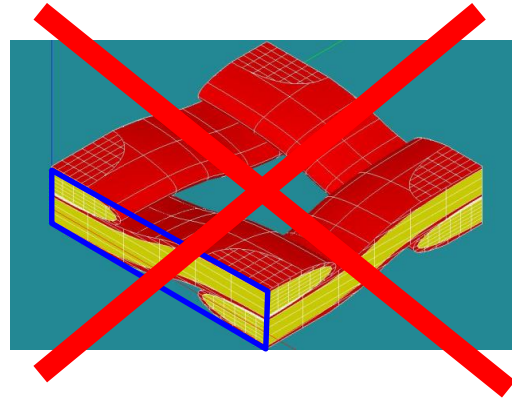


Fporosity = 21%

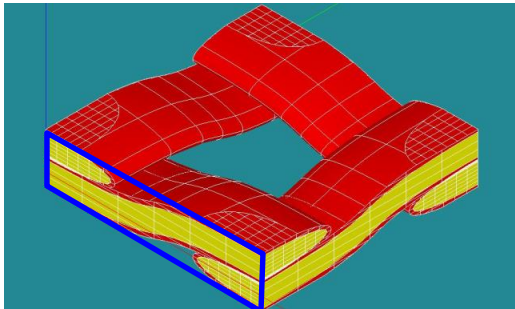
➔ Volume fraction of porosity strongly depends on the stacking of the plies

➤ Consequences on the micro-mechanical modelling

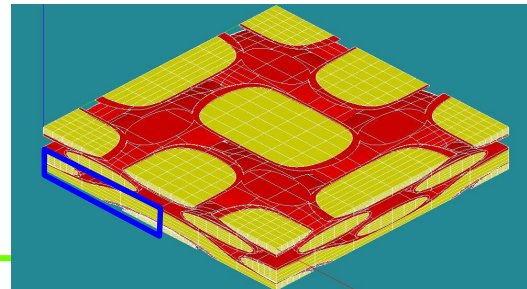
❑ Only one Volume Element (or unit-cell) with only one ply **is not sufficient**



- ❑ To account for the variability of the stacking of the plies :
- **several** volume elements (« Statistical Volume Elements »)
 - **at least two plies** per volume element



+



+

• • •



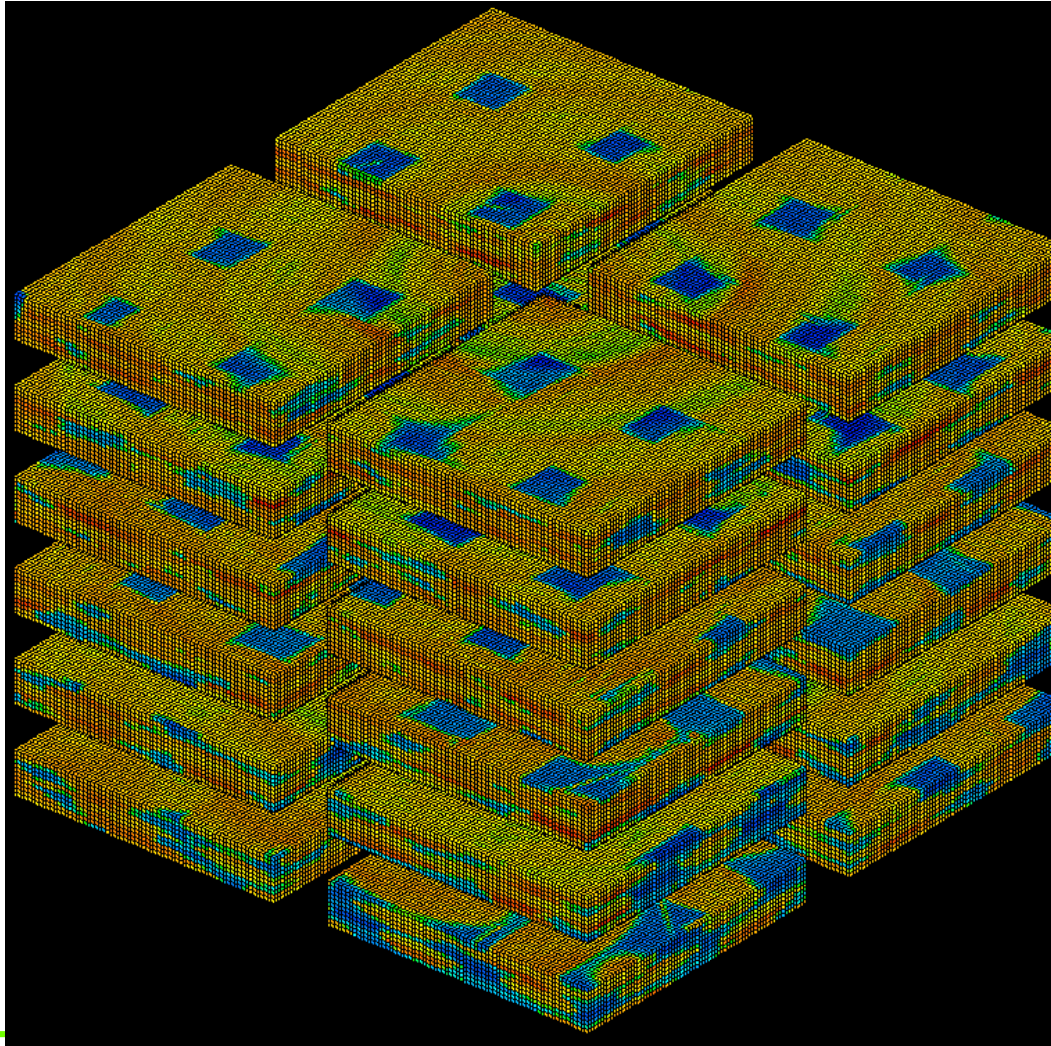
Homogénéisation numérique : Applications

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- Definition of the « Statistical Volume Elements »



24 SVE directly extracted from the tomographic image

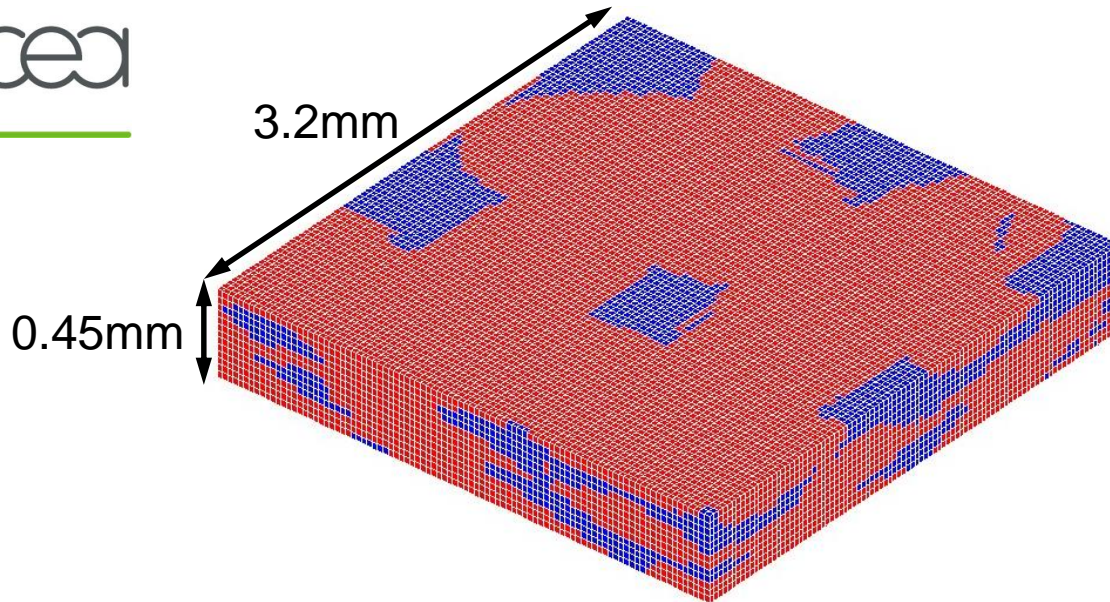




Homogénéisation numérique : Applications

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➤ Definition of the « Statistical Volume Elements »



(110000elements)

Material properties

Composite

$E = 400\text{GPa}$,
 $\nu = 0.3$

Porosity

$E = 0.0004\text{GPa}$
 $\nu = 0,3$



Homogénéisation numérique : Applications

➤ Results : anisotropy of the « effective » behaviour



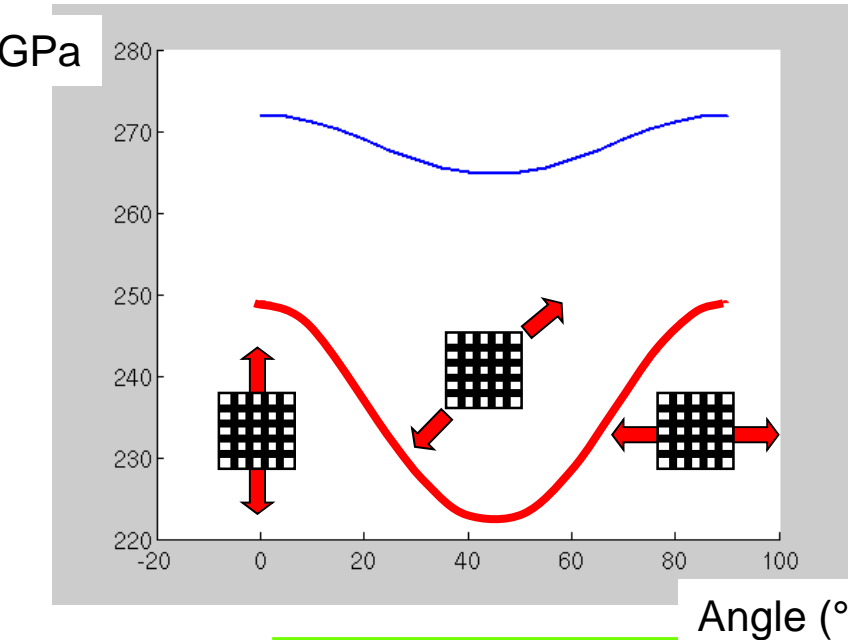
$$K_{PBC}^{eff} = \begin{pmatrix} 289 & 83 & 58 & 1 & 2 & 0 \\ & 278 & 53 & 1 & 1 & 0 \\ & & 161 & 0 & 1 & 0 \\ & & & 84 & 0 & 0 \\ SYM & & & & 52 & 0 \\ & & & & & 39 \end{pmatrix}$$



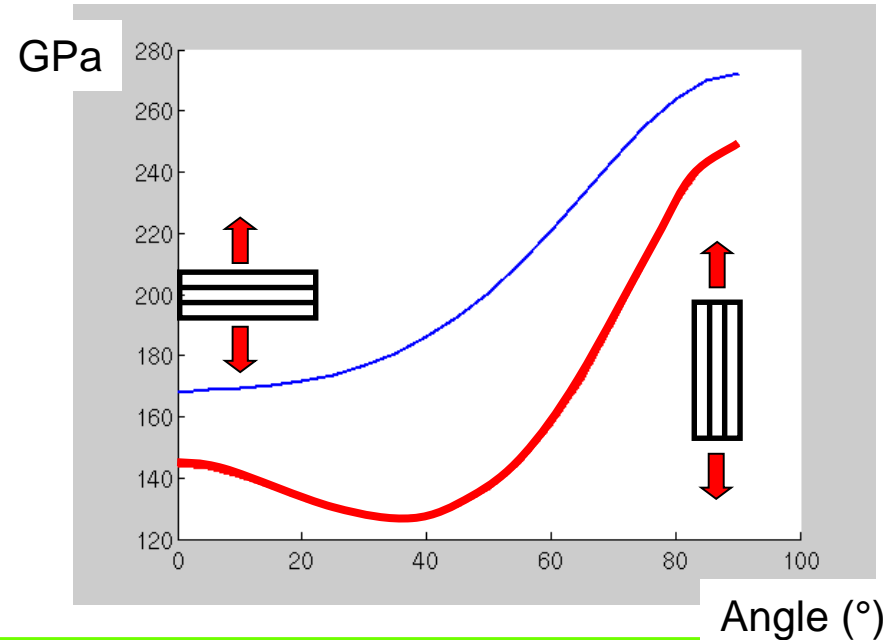
$$\begin{pmatrix} 284 & 83 & 56 & 0 & 0 & 0 \\ & 284 & 56 & 0 & 0 & 0 \\ & & 161 & 0 & 0 & 0 \\ & & & 84 & 0 & 0 \\ SYM & & & & 46 & 0 \\ & & & & & 46 \end{pmatrix}$$

Exact quadratic symmetry

Young modulus in the (X-Y)plane



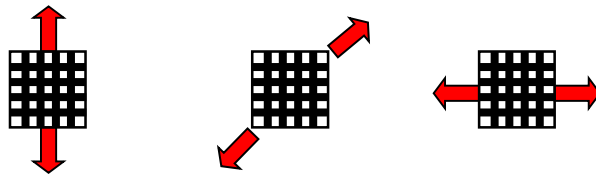
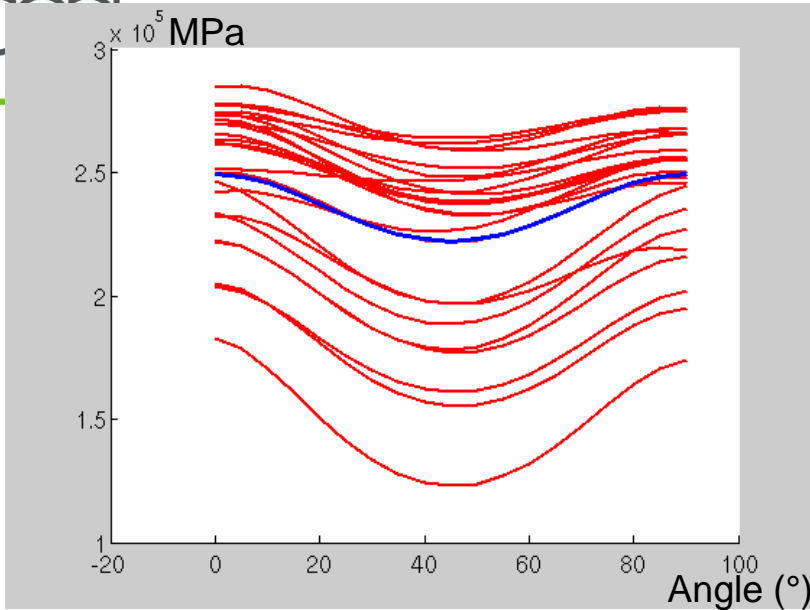
Young modulus in the (X-Z)plane



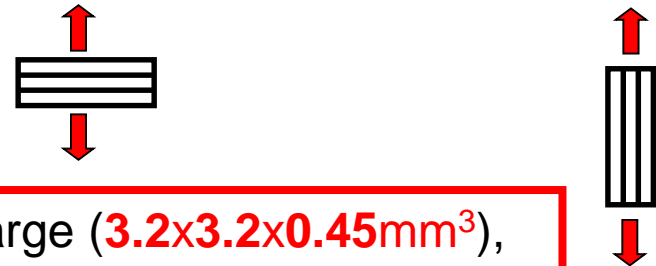
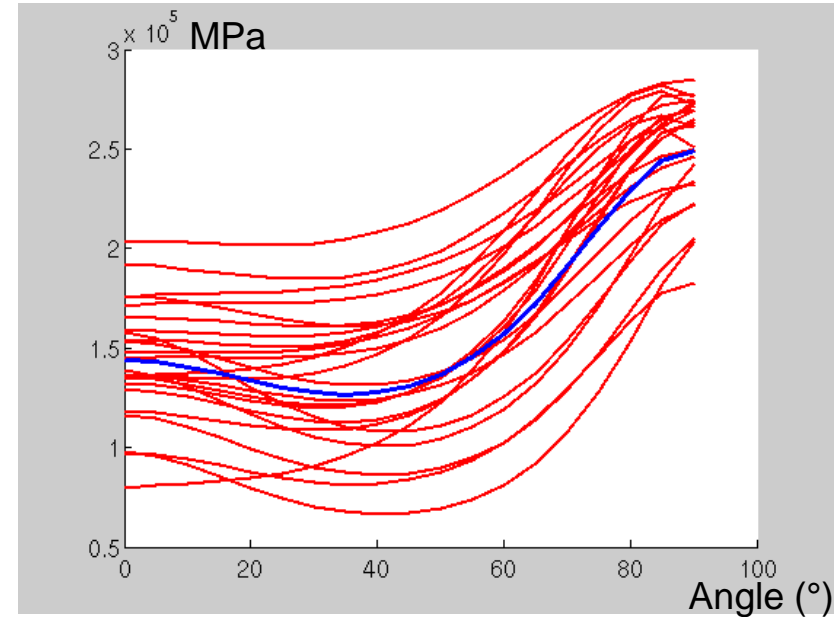
Red = periodic estimation, Blue = upper bound (KUBC)

➤ Results : fluctuations of the « apparent » behaviours

Young modulus in the (X-Y)plane



Young modulus in the (X-Z)plane



Even if the size of the volume element is quite large ($3.2 \times 3.2 \times 0.45 \text{ mm}^3$), **important fluctuations** are observed on the “apparent” behaviour



« Open » question : how to take into account this variability in the calculations of a SiC/SiC component?



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CONCLUSIONS

2D SiC/SiC composites have been characterized by X-ray tomography the variability of the stacking of the plies strongly influences the porosity distribution

To account for this variability in micro-mechanical modeling

- several volume elements (« Statistical Volume Element » (SVE))
- at least two plies per volume elements

The effect of the macroporosity has been evaluated on the the «elastic » behaviour:

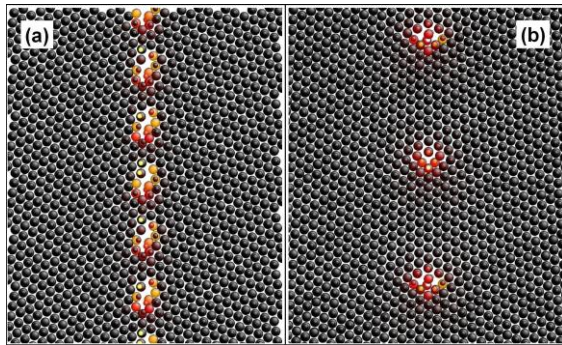
- the macroporosity induces an anisotropic « effective » behaviour
- the macroporosity induces important fluctuations, even for a quite important size of the volume element (3.2x3.2x0.45mm³),

FUTURE PROSPECTS

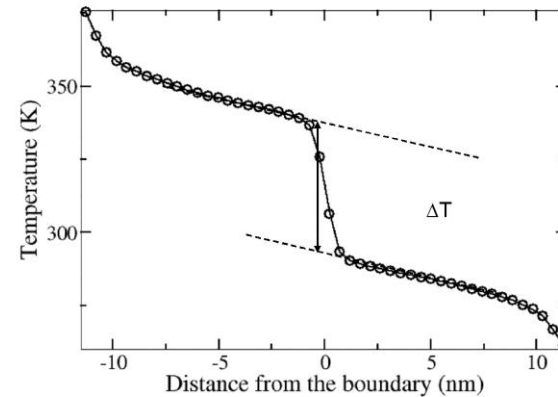
Thermal behaviour (on-going calculations, very similar results)

Introduction of the anisotropy of the tow (due to the micro-porosity)

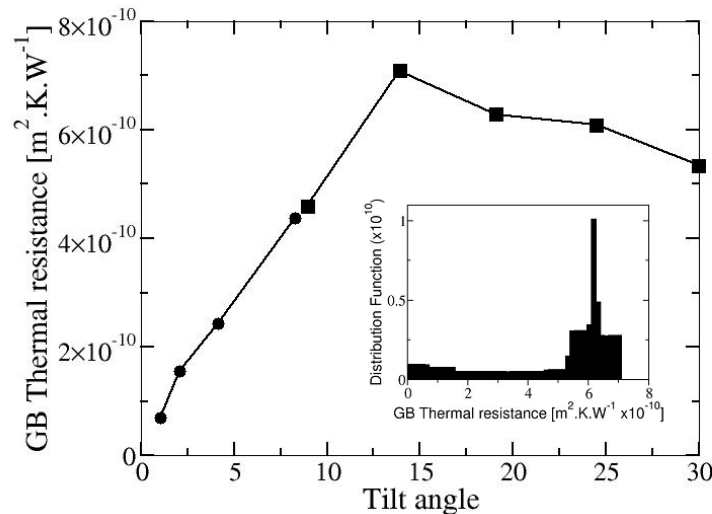
Grain boundary definition



Thermal calculation



$$q = -h\Delta T$$





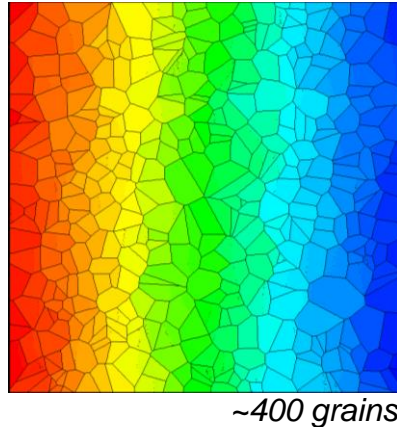
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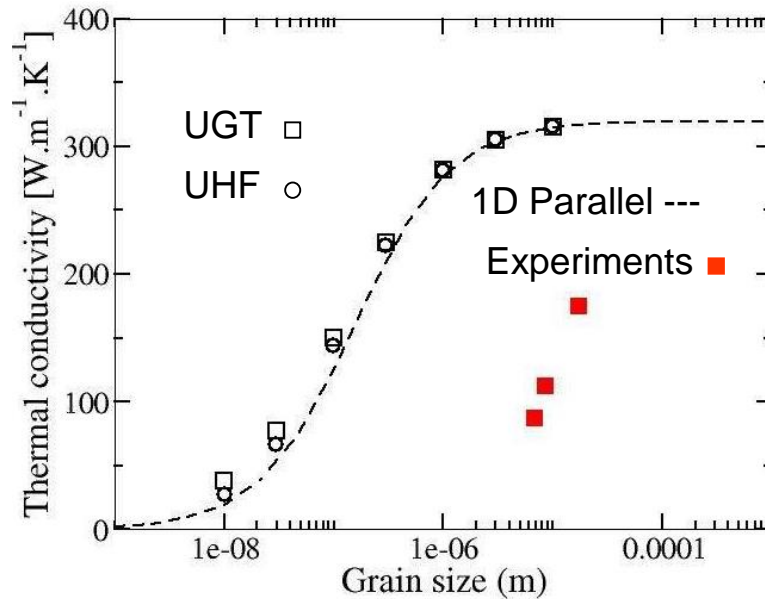
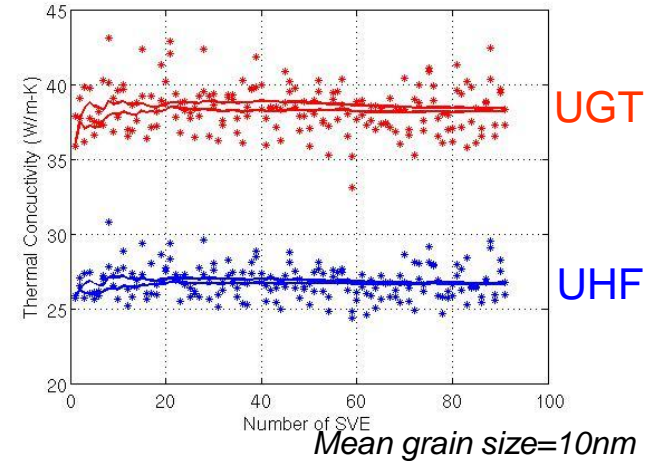
Finite Element simulation
UGT or UHF boundary conditions



Heterogenities :
Grain sizes
GB resistances



Effective (mean) behaviour



Maximum relative difference (EF-1Dparallel)
-> less than 20%

Large discrepancy with experimental results
-> too perfect grain boundaries in MD



Homogénéisation numérique : principes

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Définition d'un chargement :

$$\left\{ \begin{array}{l} \text{div}(\underline{\underline{\sigma}}) = 0 \\ \underline{\underline{\sigma}} = K : \underline{\underline{\varepsilon}} \\ (\underline{u}, \underline{\underline{\sigma}} \cdot \underline{n})_{\partial\Omega} \in E_{X_0} \quad \longrightarrow \quad \text{Chargement moyen} \\ (\underline{u}, \underline{\underline{\sigma}} \cdot \underline{n})_{\partial\Omega} \in E^{CL} \quad \longrightarrow \quad \text{Type de CL} \end{array} \right.$$

Exemples de chargements moyens

$$E_{\Sigma_0} = \left\{ (\underline{v}, \underline{t})_{\partial\Omega} \middle/ \frac{1}{V} \int_{\partial\Omega} \underline{t} \otimes^s \underline{x} ds = \underline{\underline{\Sigma_0}} \right\} \longrightarrow \text{Contrainte moyenne} = \underline{\underline{\Sigma_0}}$$

$$E_{E_0} = \left\{ (\underline{v}, \underline{t})_{\partial\Omega} \middle/ \frac{1}{V} \int_{\partial\Omega} \underline{v} \otimes^s \underline{n} ds = \underline{\underline{E_0}} \right\} \longrightarrow \text{Déformation moyenne} = \underline{\underline{E_0}}$$



Homogénéisation numérique : principes

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Définition du comportement élastique apparent

A partir de 6 chargement linéairement indépendants*

(* pas de relation linéaire entre les 6 contraintes moyennes)



Approche mécanique

$$\underline{\underline{\sigma}}^I = \tilde{K}^{mech} : \underline{\underline{\varepsilon}}^I$$

Approche énergétique

$$e^{IJ} = \underline{\underline{\sigma}}^I : \underline{\underline{\varepsilon}}^J = \frac{1}{2} \underline{\underline{\varepsilon}}^I : \tilde{K}^{ener} : \underline{\underline{\varepsilon}}^J$$

Equivalence approche énergétique / approche mécanique



Tout chargement d'un « jeu de CL » doit respecter la condition de Hill

$$\frac{1}{2} \underline{\underline{\sigma}} : \underline{\underline{\varepsilon}} = \frac{1}{2} \underline{\underline{\sigma}} : \underline{\underline{\varepsilon}} \iff \int_{\partial\Omega} (\underline{t} - \underline{\underline{\sigma}} \cdot \underline{n}) \cdot (\underline{u} - \underline{\underline{\varepsilon}} \cdot \underline{x}) dS = \underline{0}$$



Homogénéisation numérique : principes

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Les 3 « jeux de CL » classiques satisfaisant Hill

CL en Déformation Homogène au contour

$$E^{DH} = \left\{ (\underline{v}, \underline{t})_{\partial\Omega} \ / \ \underline{v} = \underline{\underline{\varepsilon}} \cdot \underline{x} \left(\text{avec } \underline{\underline{\varepsilon}} = \frac{1}{V} \int_{\partial\Omega} \underline{v} \otimes^s \underline{n} ds \right) \right\}$$

CL en Contrainte Homogène au contour

$$E^{CH} = \left\{ (\underline{v}, \underline{t})_{\partial\Omega} \ / \ \underline{t} = \underline{\underline{\sigma}} \cdot \underline{n} \left(\text{avec } \underline{\underline{\sigma}} = \frac{1}{V} \int_{\partial\Omega} \underline{t} \otimes^s \underline{x} ds \right) \right\}$$

CL Périodiques

$$E^P = \left\{ (\underline{v}, \underline{t})_{\partial\Omega} \ / \ \underline{v}(\underline{x} + \underline{h}) = \underline{v}(\underline{x}) + \underline{\underline{\varepsilon}} \cdot \underline{h} \text{ et } \underline{t}(\underline{x} + \underline{h}) = -\underline{t}(\underline{x}) \left(\text{avec } \underline{\underline{\varepsilon}} = \frac{1}{V} \int_{\partial\Omega} \underline{v} \otimes^s \underline{n} ds \right) \right\}$$